

Dachlampenbügel
mit 4 Scheinwerfern

Roof frame with
4 lamps



CR 19 – Highline - Topline

Dachspoiler mit
Windleitblechen

Roof and side
spoiler

Seitenverkleidungen
Side guards

Kotflügel für
Hinterachse

Fender single
rear axle

Breitreifen mit Felgen
für Vorderachse

Wide tyres front axle



WAY TO GO!
WEDICO

SCANIA DRIVER'S CAB

Art.-Nr. 571	white	– roof CR19
Art.-Nr. 572	yellow	– roof CR19
Art.-Nr. 573	red	– roof CR19
Art.-Nr. 574	blue	– roof CR19
Art.-Nr. 575	white	– roof HIGHLINE
Art.-Nr. 576	yellow	– roof HIGHLINE
Art.-Nr. 577	red	– roof HIGHLINE
Art.-Nr. 578	blue	– roof HIGHLINE
Art.-Nr. 579	weiß	– roof TOPLINE
Art.-Nr. 580	yellow	– roof TOPLINE
Art.-Nr. 581	red	– roof TOPLINE
Art.-Nr. 582	blue	– roof TOPLINE

Dear modelling enthusiast!

We are glad that you have decided on one of the precious WEDICO truck models! For the manufacture of individual parts WEDICO uses durable materials of high quality - rarely to find in these days. This guarantees durability and enjoyment of your model for years to come.

If you should ever require replacement parts, please get in touch with your dealer or directly with WEDICO. For order purpose it is important using not only those EDP-numbers mentioned within the general parts list but also indicating the necessary details concerning colour, quantity and exact term of the spares required. You may be assured that WEDICO will supply the replacement part as quick as possible.

Enjoy assembling your truck!

Your WEDICO-Team

The assembly instruction

Please follow the steps of assembly accordingly to the instructions. Each single assembly step is described and illustrated, and furthermore does the parts lists indicate the required components for the actual construction step. Carefully observe the notes explaining the various steps of assembly and use only those parts which are provided. This will insure a correct result of assembly.

Individual assembly parts contained in different kits are denoted with their part number in brackets. Accessories are indicated on the assembly plan with the appropriate Art.-No.. Individual components in the accessory kits are denoted by a boldface A in front of the identification number and not included in the parts list.

For easier identification of different screws and washers, on the left side of this page we are adding an illustration of the most important parts at original scale. Not illustrated parts are to be identified by comparing the proportion.

Tip: The make-up of this instruction allows putting together your own booklet if you wish so. For this purpose you have to fold and stick the pages as follows:

1. Turn round the first page with the English text facing downwards, and lay the next page on top of the first, with the English text facing upwards,
2. Glue the two pages together at the left outer edge (e.g. using adhesive tip) and fold the top page across to the left (with the fold vertically in the middle).
3. Lay the next page on top of the previous one with the English text facing upwards, stick the left outer edges and fold over to the left again as before. Similarly add the remaining pages.
4. Finally glue together all pages at the inner edges, too, and fold the original page over as a cover, sticking it firmly at the left hand edge.

Accessories (options):

RC-Antenna.....	Art.-No. 155
Electrical System.....	Art.-No. 783
Electrical System "MF".....	Art.-No. 796
Diesel Engine Noise / Square Tank.....	Art.-No. 706
NC Akku.....	Art.-No. 196
* Roof and side spoiler CR 19.....	Art.-No. 801-804
* Roof and side spoiler HIGHLINE.....	Art.-No. 823-826
* Roof and side spoiler TOPLINE.....	Art.-No. 827-830
* Side guards.....	Art.-No. 805-808
* Fender single rear axle.....	Art.-No. 809
* Roof-frame with 4 lamps, chromed.....	Art.-No. 810
* Special parts for SCANIA	

Fitting chassis

for truck tractor

2-axle-professional-chassis.....	Art.-Nr. 734
3-axle-professional-chassis.....	Art.-Nr. 731

for Rigid truck:

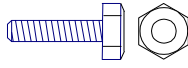
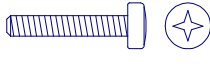






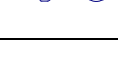
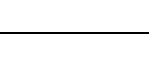
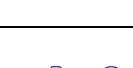







3-axle-professional-chassis I.....	Art.-Nr. 733
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For various other possibilities of outfit please find our suggestions and tips in the WEDICO catalog.



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Screws, washers, etc. at scale 1:1

	Hex head screw M3 x 12 Part No 30122 DIN 933
	Raised cheese head screw M3 x 16 Part No 20024 DIN 7985
	Raised cheese head screw M3 x 6 Part No 20016 DIN 7985
	Raised cheese head screw M3 x 6 Part No 20016 DIN 7985
	Countersunk screw M 3 x 8 Part No 20030 DIN 965
	Countersunk screw M 3 x 6 Part No 20028 DIN 965
	Countersunk head tapping screw phi 2,2 x 6,5 Part No 26252 DIN 7982
	Countersunk head tapping screw phi 2,2 x 4,5 Part No 25072 DIN7982
	Pan head tapping screw phi 2,2 x 4,5 Part No 20052 DIN 7981
	Raised cheese head screw M 2 x 8 Part no 21269 DIN 7985
	Raised cheese head screw M 2 x 6 Part No 21268 DIN 7985
	Raised cheese head screw M 2 x 4 Part No 26236 DIN 7985
	Nut M 3 Part No 20040 DIN 934
	Square nut M 3 Part No 20044 DIN 562
	Nut M 2 Part No 21208 DIN 934
	Washer phi 3,2 big Part No 20190 DIN 9021
	Spring - washer phi 3,2 Part No 20056 DIN 137
	Serrated washer phi 3,2 Part No 20054 DIN 6798

General notes

Before you start the assembly of your cab you must have decided:

- whether to mount the cab with or without the sleeper,
- whether your truck should be used as a static model (without the electrical equipment and without radio controlled functions) or as a driving model.

Electrical Installation

If you intend adding the lighting we recommend using the following articles:

- **Electrical System for Conventional Truck, Art.-Nr. 782**, and as a supplement to this system the **Infrared System as Transmitter System, Art.-No. 790**, to enable the wireless transmission of all the information to your semi-, or full trailer.
- **Electrical System "MF", Art.-No. 796**: This System allows not only the wireless transmission of all information to your semi-, or full trailer, but is also able to transmit proportional pulses.

The assembly instruction

Please follow the steps of assembly accordingly to the instructions. Each single assembly step is described and illustrated, and furthermore does the **parts lists** indicate the required components for the actual construction step. Carefully observe the notes explaining the various steps of assembly and use only those parts which are provided. This will insure a correct result of assembly.

Individual assembly parts contained in **different kits** are denoted with their part number in **brackets**. **Accessories** are indicated on the assembly plan with the appropriate **Art.-No.**. **Individual components in the accessory kits** are denoted by a **boldface A in front of the identification number** and not included in the parts list.

For easier identification of different screws and washers, on the left side of this page we are adding an illustration of the **most important parts at original scale**. Not illustrated parts are to be identified by comparing the proportion.

Technical description**Cab**

Die cast aluminium and sheet, stainless steel threaded connectors and bending wire components, high impact plastic components. All individual parts are screwed. All models may be dismantled and reassembled again. Hood tiltable. The model is prepared for RC-installation.

Colour

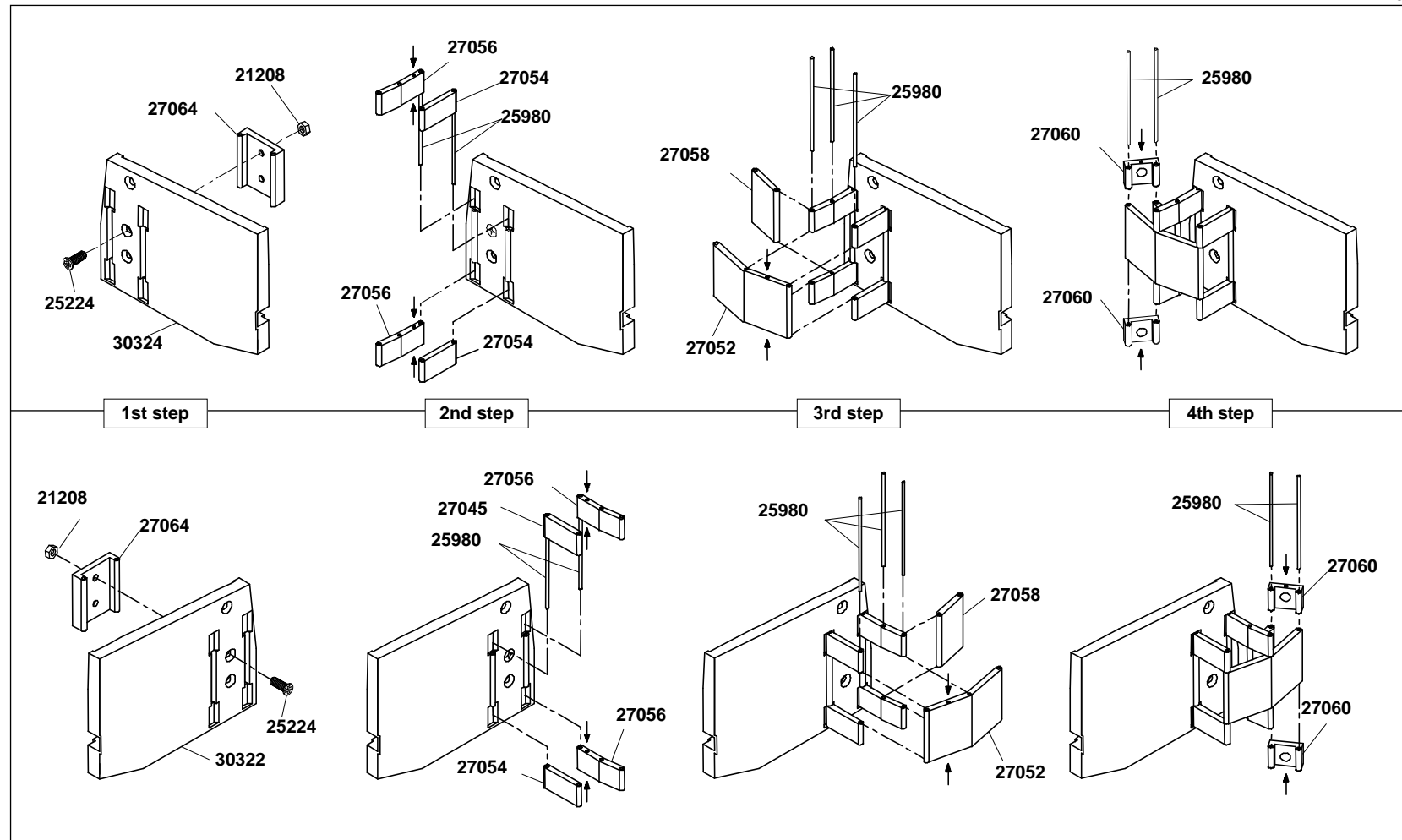
Extremely hard epoxy powder coating. Excellent base when repainting for special purposes.

Measurements

Length.....215 mm
Width160 mm
Height CR 19210 mm
Height TOPLINE222 mm
Height HIGHLINE.....246 mm
Weight CR 19.....1,30 kg
Weight TOPLINE1,40 kg
Weight HIGHLINE1,60 kg

Complete list of parts necessary for the assembly (please use number when ordering spare parts)

Qty.	No.	Assembly part	Qty.	No.	Assembly part
26	20016	Raised cheese head screw M 3 x 6	1	30302	Side panel right
4	20018	Raised cheese head screw M 3 x 8	1	30304	Side panel left
2	20024	Raised cheese head screw M 3 x 16	1	30306	Door left
9	20028	Countersunk screw M 3 x 6	1	30308	Door right
10	20030	Countersunk screw M 3 x 8	1	30310	Radiator grill
19	20040	Nut M 3	1	30312	Dashboard
24	20044	Square nut M 3	1	30314	Switch dashboard
8	20046	Washer phi 3,2	1	30316	Steering wheel
3	20052	Pan head tapping screw phi 2,2 x 4,5	1	30318	Bumper
2	20054	Serrated washer	1	30320	Sun visor
4	20056	Spring for landing phi 4,3 x 15	1	30322	Inside door panel left
2	20084	Door handle	1	30324	Inside door panel right
2	20086	Door lock	1	30326	Radiator frame
2	20088	Spring bushing phi 4 x 0,5 x 7 mm	1	30328	Fender front left
2	20260	Spring for landing gear lever	1	30330	Fender front right
2	20269	Raised cheese head screw M2 x 8	1	30332	Rear stepboard
1	20292	Wels plug, oval	1	30334	Stepboard plate upper left
10	20410	Double-sided adhesive pad	1	30336	Stepboard plate upper right
10	21208	Nut M 2	1	30338	Stepboard plate lower left
2	21210	Washer phi 2,2	1	30340	Stepboard plate lower right
9	21268	Raised cheese head screw M2 x 6	1	30342	Lampholder left
1	21963	Seat mounting panel	1	30344	Lampholder right
2	23690	Pan head tapping screw phi 2,2 x 6,5	1	30354	Mirror support left
10	25072	Countersunk head tapping screw phi 2,2x4,5	1	30356	Mirror support right
12	25224	Countersunk screw M 2 x 5	1	30358	Mirror support right top
2	25704	Hinge support	1	30360	Lining stripe
14	25980	Pin for door hinge phi 1 * 36mm	2	30362	Windscreen wiper
2	26030	Seat underpart	1	30364	Door lock left
2	26032	Seat back	1	30366	Door lock right
2	26036	U - bow for seat	1/1	30368	Ventilation grid / air filter-right/left
2	26236	Raised cheese head screw M 2 x 4	2	30370	Door handle
5	26238	Raised cheese head screw M 2 x 5	1	30374	LOGO (R 420 bzw. R580)
2	26252	Countersunk head tapping screw phi 2,2 x 6,5	1	30376	LOGO (manufacturer's mark)
2	27052	Door hinge 1	1	30378	LOGO (V 8)
4	27054	Door hinge 2	1	30380	Windscreen
4	27056	Door hinge 3	1	30382	Rear window
2	27058	Door hinge 4	1	30384	Blinker lens left yellow
4	27060	Support 1 door hinge	1	30386	Blinker lens right yellow
2	27064	Support 2 door hinge	1	30388	Headlight left
1	27256	Locking device cab	1	30390	Headlight right
1	27258	Locking device - base	4	30392	Fog lamp lens
1	27260	Locking device - counterplate	1	30398	Rear panel below
2	27262	Stopping device - cab lock	1	30402	Foil black, radiator (100x90mm)
1	27266	Battery plate	1	30404	Mounting plate right
1	27278	Fixing angle for side panels	1	30406	Mounting plate left
1	27290	Guide sheet for roof	1	30410	Rear panel below
1	27292	Locking sheet for roof left	1	30430	Mirror foil upper left
1	27294	Locking sheet for roof right	1	30432	Mirror foil lower left
1	27386	Screw terminal strip 7 pol. PIN	1	30434	Mirror foil upper right
1	27388	Screw terminal strip 7 pol. SOCKET	1	30436	Mirror foil lower right
3	27412	Bolt with thread, brass	1	30438	Mirror foil upper middle right
4	30122	Hex head screw M3 x 12	2	30450	Sun visor lens corner
1	30294	Roof TOPLINE	2	30452	Sun visor lens middle
	30296	Roof HIGHLINE	1	30454	LOGO SCAN
	30298	Roof CR 19	1	30456	LOGO IA
1	30300	Front panel	2	31170	Door window



3 Pre mounting of the doors

The following text describes the assembly of the left door only; the attachment of the right-hand door has to be done accordingly.

3.1 Assembly of the hinge parts (ill. 3a)

Drawings in the upper line show the assembly of the right-hand side, those in the lower line the assembly of the left-hand side.

When adding the hinge pins make sure that all hinge components are in correct position. This is very important for both, the function and the correct fitting of the cab door. For a better orientation some of the components are specially marked (see corresponding arrows in the drawing). Please refer to **ill. 3b** That shows not only the hinge components at original size and completely assembled but also the correct position of the angled hinge components (length of leg and angle position).

1st step: Lay the hinge support **27064** from inside into both long openings on the left inside door panel **27042**; press then one nut **21208** into the hexagonal slot of the support and fix it from outside using one countersunk screw **25224**.

2nd step: Push one hinge pin **25980** into the hole on the longer leg (note the corresponding mark!) of one of the door hinges **27056** until the top of the pin sits flush. From the below press then this pin through that hole provided for on the support you have already pre-mounted. On the bottom insert a second hinge pin **27056** (note the corresponding mark!); use an appropriate tool to push it into place until the upper door hinge snaps into that slot on the inside door panel. The two door hinges **27054** have to be mounted in the same way.

3rd step: Now set the door hinge **27058** between both already pre-mounted angled hinges (use the centre holes) and fix it with a further pin **25980**. Afterwards the shorter leg (note the corresponding mark!) of the hinge **27052** has to be added to the other hinges in the same way.

4th step: Attention! The holes on the supports **27060** are not central! Note the correct position of the corresponding mark when mounting the supports along with pins **25980** to the free holes of the hinges!

3.2 Assembly of the right door (ill 3b)

First remove the protection foil from the door window **30440**. Put the mirror foils **30434** and **30436** on the corresponding mirror supports. Now take the mirror support **30356** and 1 each countersunk screw **25224** and raised cheese head screw **21268** M 2 x 6 in order to fix the door window **30440** to the door frame panel **30308**. Now put the door lock **30366** into the door panel **30324** so that the holes are visible. The door handle **30370** is stuck from inside through the door frame so that the short axes of the door handle sit exactly in the half round of the inner lining. Now the lining is fixed to the door frame and the end of the door handle grips under the door hinge. The lining is now tightened with two countersunk head tapping screws **25072**.

For better distinction the door linings **30322** and **30324** are marked inside with "L" for left and "R" for right. Finally the second mirror support **30358** with the mirror foil **30438** is fixed at the top of the right door with a raised cheese head screw **21268** M 2 x 6.

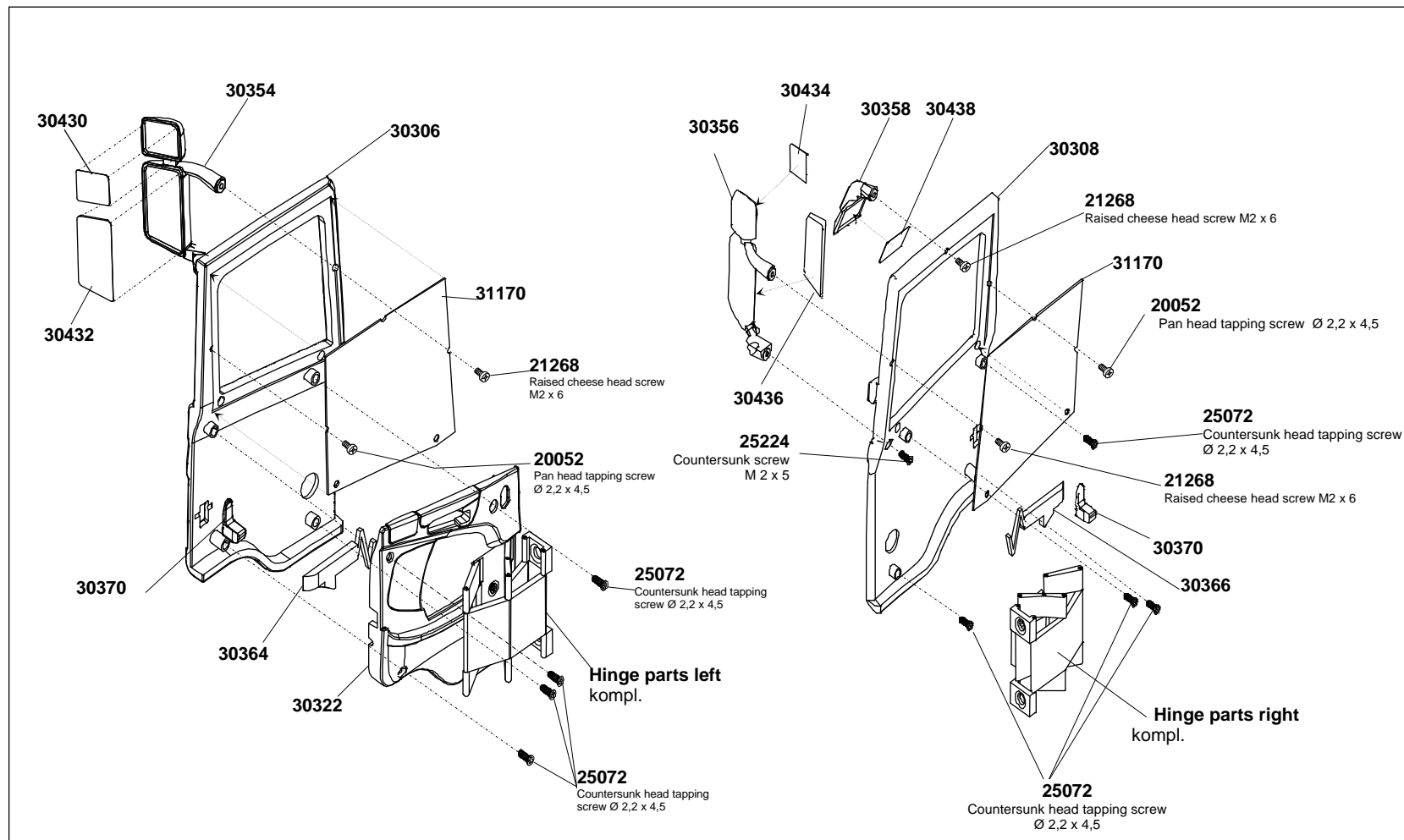
SCANIA DRIVER'S CAB Completion of assembly groups

Assembly step 3.1

Qty.	No.	Assembly part
2	21208	Nut M 2
2	25224	Countersunk screw M 2 x 5
14	25980	Pin for door hinge Ø 1 x 36mm
1	30322	Inside door panel left
2	27052	Door hinge 1
4	27054	Door hinge 2
4	27056	Door hinge 3
2	27058	Door hinge 4
4	27060	Support 1 door hinge
2	27064	Support 2 door hinge

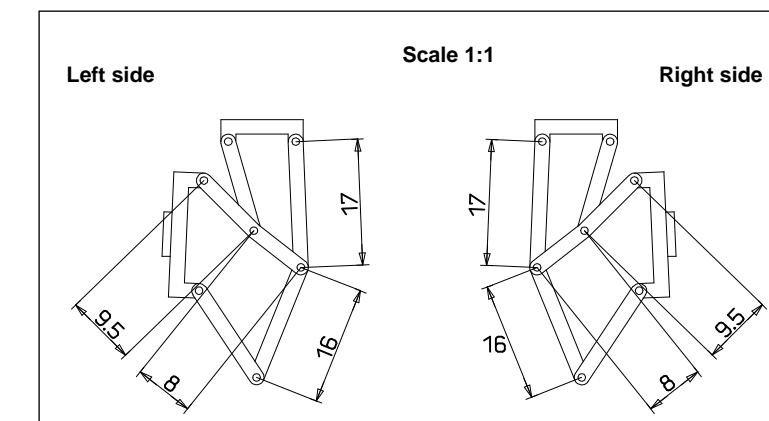
Assembly step 3.2

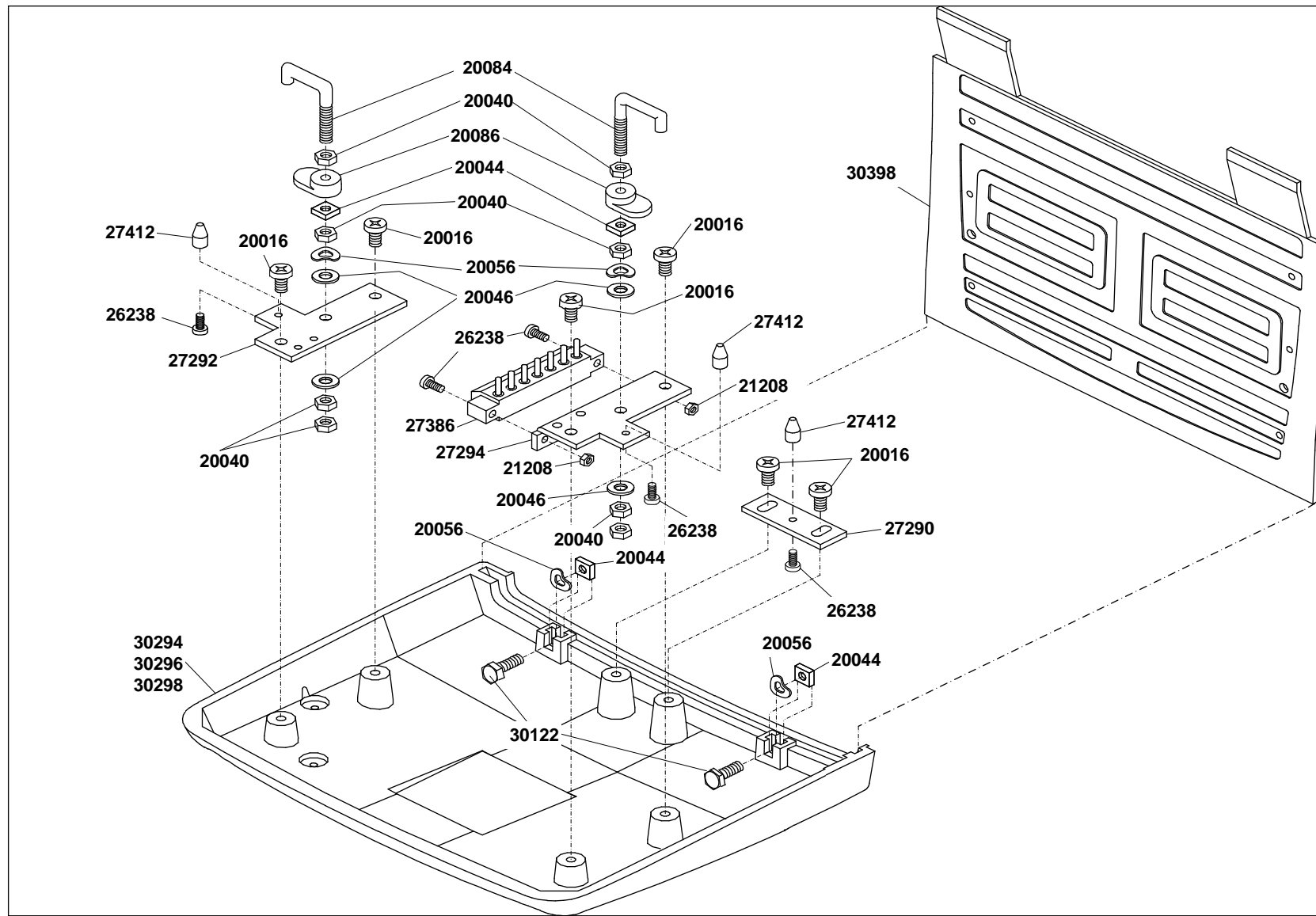
Qty.	No.	Assembly part
3	20052	Pan head tapping screw Ø 2, 2 x 4,5
3	21268	Raised cheese head screw M 2 x 6
8	25072	Countersunk head tapping screw Ø 2,2 x 4,5
2	25224	Countersunk screw M2 x 5
1	30306	Door left
1	30308	Door right
1	30322	Door panel left
1	30324	Door panel right
1	30354	Mirror support left
1	30356	Mirror support right
1	30358	Mirror support right top
1	30364	Door lock left
1	30366	Door lock right
2	30370	Door handle
1	30430	Mirror foil left upper
1	30432	Mirror foil left lower
1	30434	Mirror foil right upper
1	30436	Mirror foil right lower
1	30438	Mirror foil right upper middle
2	31170	Door window



Top view of the assembled hinge components

ill 3c





4 Assembling the roof section

4.1 Assembly of roof, locking device and rear panel (ill 4a)

Fix the roof of the upper part of the rear panel only slightly to the driver's cab, so it can easily be removed. The roof is held by two door locks which grip behind the metal sheets, especially fixed at the side parts.

Put a square nut M3 on the door handle **20084** and tighten it, now slide over the door lock **20086** and tighten it with a square nut **20044**. The door lock and the door handle must be fixed in the same alignment. Hold the door lock with pliers when you put on the counter nut, then tighten another nut M3. Place a spring washer A 3,2 **20056** and a washer Ø 3,2 **20046** and put the handle through the prepared hole in the left locking sheet for the roof **27292**. Place from backside a washer **20046** and secure with two square nuts M3. The right locking sheet for the roof **27294** is in the same way provided with the door handle.

Now fix a guide pin at both locking sheets for the roof by means of one bolt with thread **27412** and one raised cheese head screw **26238**. Fix in the same way a bolt with thread to the guide sheet for the roof. The guide sheet is fixed under the roof **30294/30296** or **30298** with two cheese head screws **20016**.

→ **When assembling the additional head lamps, article no. 810,** you can lead the ends of the bulb cables through the prepared holes in the two locking sheets of the roof. The 7 poles screw terminal strip **27386** is fixed with 2 cheese head screws **26238** and 2 nuts M2 **21208** to the right locking sheet of the roof.

The right **27294** and the left **27292** locking sheet of the roof are fixed under the roof with raised cheese head screws **20016** M3 x 6. To fix the upper rear panel **30398** to the roof you have to slide each a square nut **20044** M3 and a spring washer **20056** A 3,2 into the slots of both frame under the roof, and put then the back panel into the guide groove and fix it by tightening the hex head screws **30122** M3 x 12.

SCANIA DRIVER's CAB Completion of assembly groups

Assembly step 4.1

QTY.	No.	Assembly part
6	20016	Raised cheese head screw M3 x 6
2	20018	Raised cheese head screw M3 x 8
8	20040	Nut M3
4	20044	Square nut M3
4	20046	Washer Ø 3,2
4	20056	Spring washer A 3,2
2	20084	Doorhandle
2	20086	Door lock
2	21208	Nut M2
5	26238	Raised cheese head screw M2 x 5
1	27290	Guide sheet for roof
1	27292	Locking sheet for roof left
1	27294	Locking sheet for roof right
1	27386	Screw terminal strip 7-pol.
3	27412	Bolt with thread, brass
2	30122	Hex head screw M 3 x 12
1	30294	Roof TOPLINE
	30296	Roof HIGHLINE
	30298	Roof CR 19
1	30398	Rear panel below

4.1 Installation parts of roof (ill 4b)

Put the roof window **30382** according to the different roof types with 2 raised cheese head screws **20016** M3 x 6 into the roof opening. The lining strip **30360** with its 4 pins (only roof TOPLINE **30294** or HIGHLINE **30296**) is put from the front into the roof. Now you can melt the ends of the pins or heat them with a soldering iron and deform them til the lining strip is tightly fixed.

Advice: The free holes in the back wall **30398** (ill. 4b) are destined for fixing the side spoiler, available as accessory.

4.2 Installation of either Electr. System Art.-No. 783 or 796 (ill. 4c)

When removing the roof, you may also disconnect the cabling at the pin and socket connector. For this purpose use the 7-pole pin terminal **27386** and the 7-pole socket terminal **27388**. Accordingly to the illustration, a resistor for the roof lamps has to be mounted onto the pin terminal and the antenna cable has to be soldered to the antenna socket.

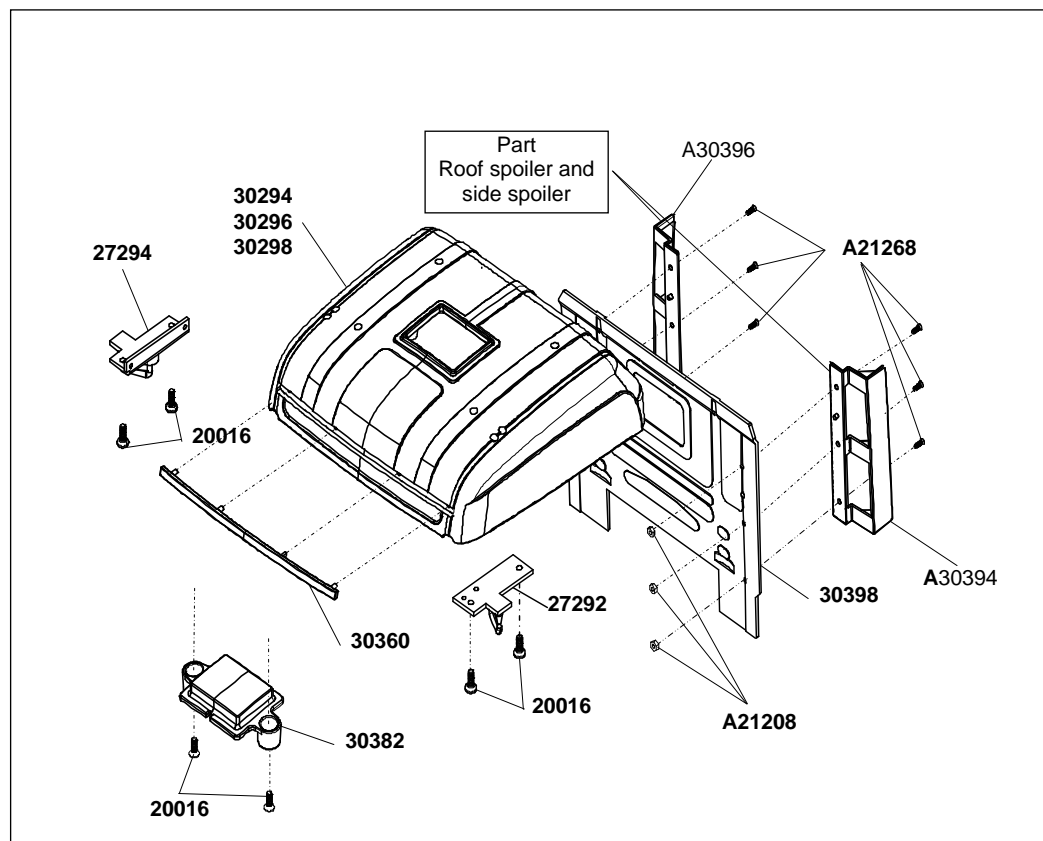
The right-hand illustration shows the different connections. To make both sides clearly visible, you find two illustrations of the pin terminal **27386**.

→ **Installing the Diesel Engine Sound, either Art.-No. 189 or 193:** The Diesel engine sound includes the loudspeaker, which can be stuck into the area provided on the underside of the roof, using double sided adhesive pads.

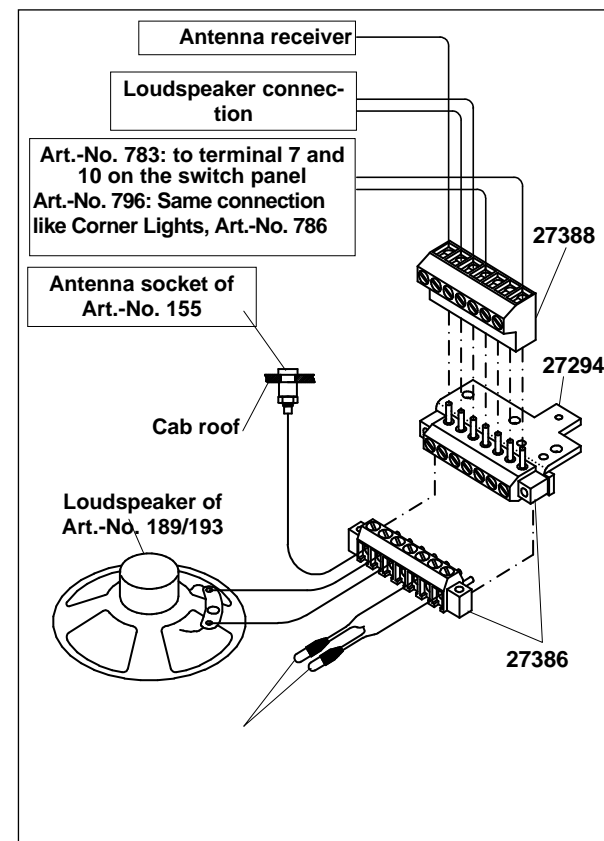
Assembly step 4.1 und 4.2

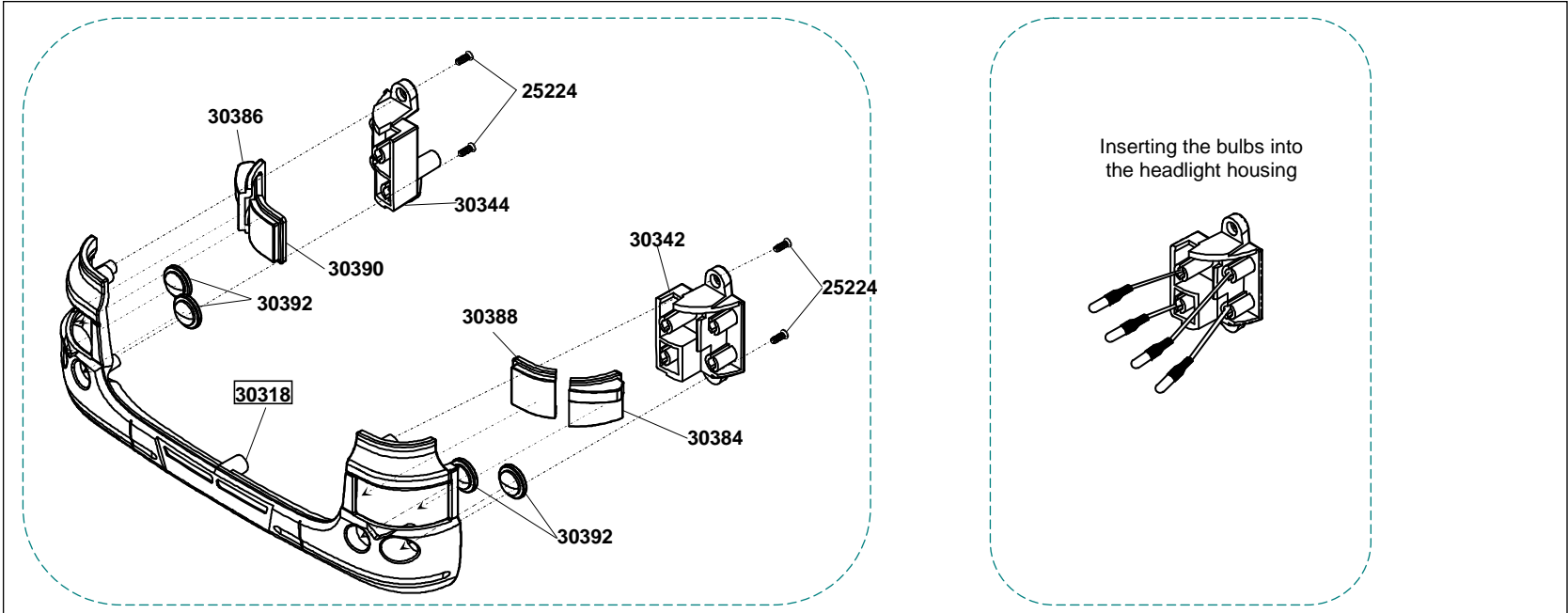
QTY.	No.	Assembly part
2	20016	Raised cheese head screw M3 x 6
1	27386	Screw terminal strip 7-pol. Pin
1	27388	Screw terminal strip 7-pol. socket
1	30360	Lining strip
1	30382	Roof window

ill 4b



ill 4c





5. Pre-assembly of the bumper

Assembly of the headlights and blinkers

First press from inside the left blinker lens **30384** into the prepared hole in the bumper **30318**. Attention: the lens must be inserted upwards, with the bulge at the upper edge. Now insert the left headlight **30388** by putting first the edge that touches the blinker lens and then press in the glass of the headlight. On the bumper the left and the right side are marked "L" resp. "R". You find the corresponding expressions also on the lampholders. Now you can fix them with the screws **25224** M2 x 5.

Fix the right lampholder **30344** in the same way.

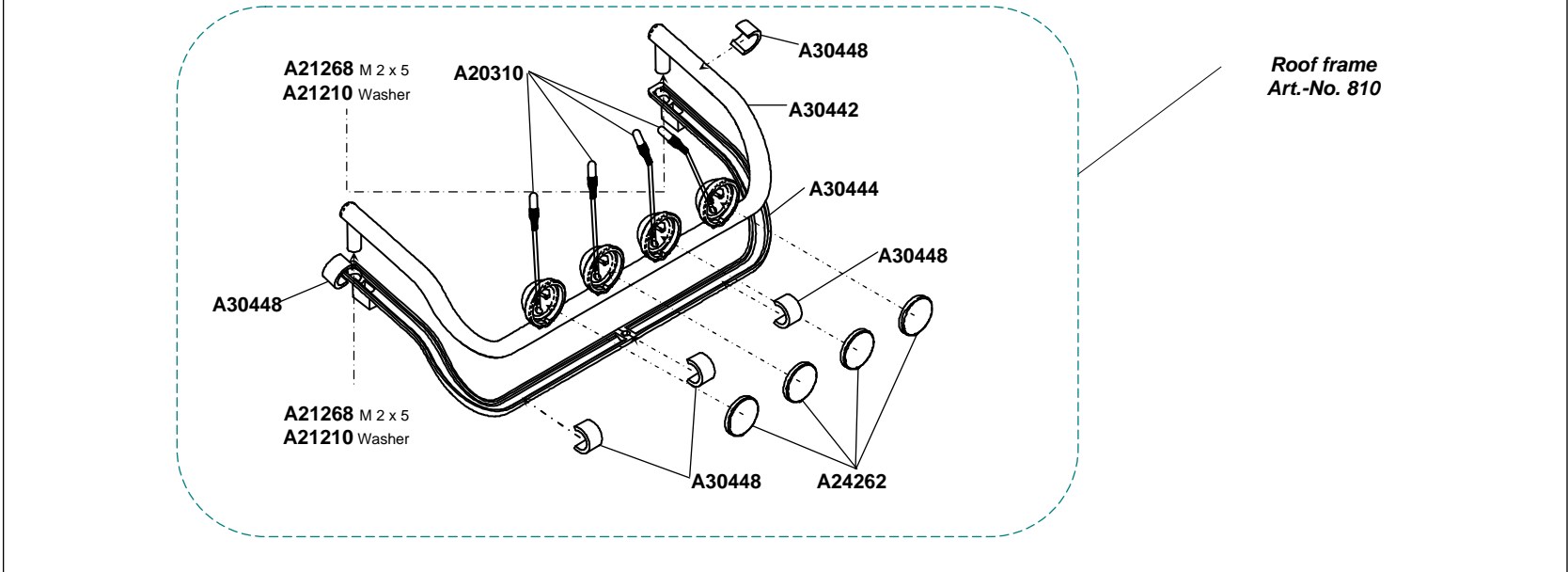
Accessories

→ **Assembly of the Roof - frame, Art.-Nr. 810:**

Tear the wires of the bulbs **A20310** from the front through the light casing **A30442** to the right and the left side. At the end of the roof frame below **A30444** there is a rectangular hole. Put the wires through this opening to the outside. The upper and the lower roof frame are held with 5 retaining rings **A30448**. Before the roof frame are assembled you have to bore 4 additional holes of \varnothing 4,2 mm. It is recommended to use first a thinner drill (\varnothing 2,0 mm) from inside in order to avoid to damage the powder coating.

Assembly step 5 bumper

Qty.	No.	Assembly part
4	25224	Countersunk screw M 2 x 5
1	30318	Bumper
1	30342	Lampholder left
1	30344	Lampholder right
1	30384	Blinker lens left yellow
1	30386	Blinker lens right yellow
1	30388	Headlight left
1	30390	Headlight right
4	30392	Fog lamp lens

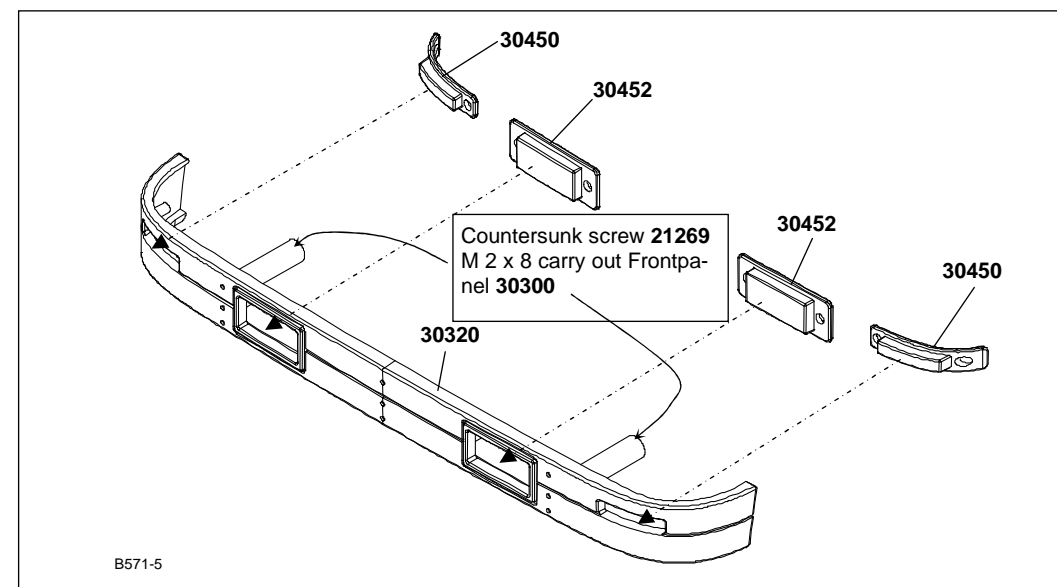


Assembly step roof frame No 810

Qty.	No.	Assembly
4	20310	Bulb 3V
2	21210	Washer \varnothing 2, 2
2	21268	Raised cheese head screw M 2 x 6
1	30442	Roof frame top with light casing
1	30444	Roof frame below
5	30448	Retaining ring
4	24262	Roof lamp lens

Pre-assembly of the sun visor

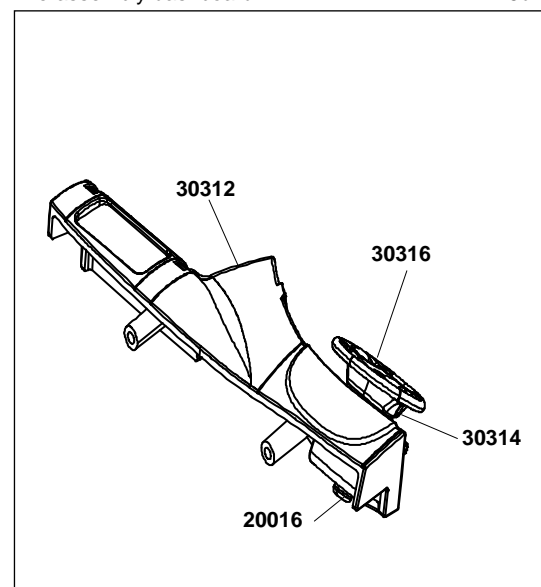
III 5c



B571-5

Pre-assembly dashboard

III 5d



5.1 Pre-assembly sun visor (III 5c)

Push the sun visor lens corner **30450** and the middle lenses **30452** into the sun visor **30320**.

Use the available pins. The end of the pins can be deformed with a hot soldering iron. One drop of glue will do it, too. But pay attention that the glue does not touch the surface of the lenses. They will become blind.

5.2 Pre-assembly dashboard (III 5d)

The gear shifter **30314** is fixed at the dashboard **30312** with a raised cheese head screw **20016** M 3 x 6.

Then the driving wheel **30316** is stuck on the gear shifter. If necessary secure it

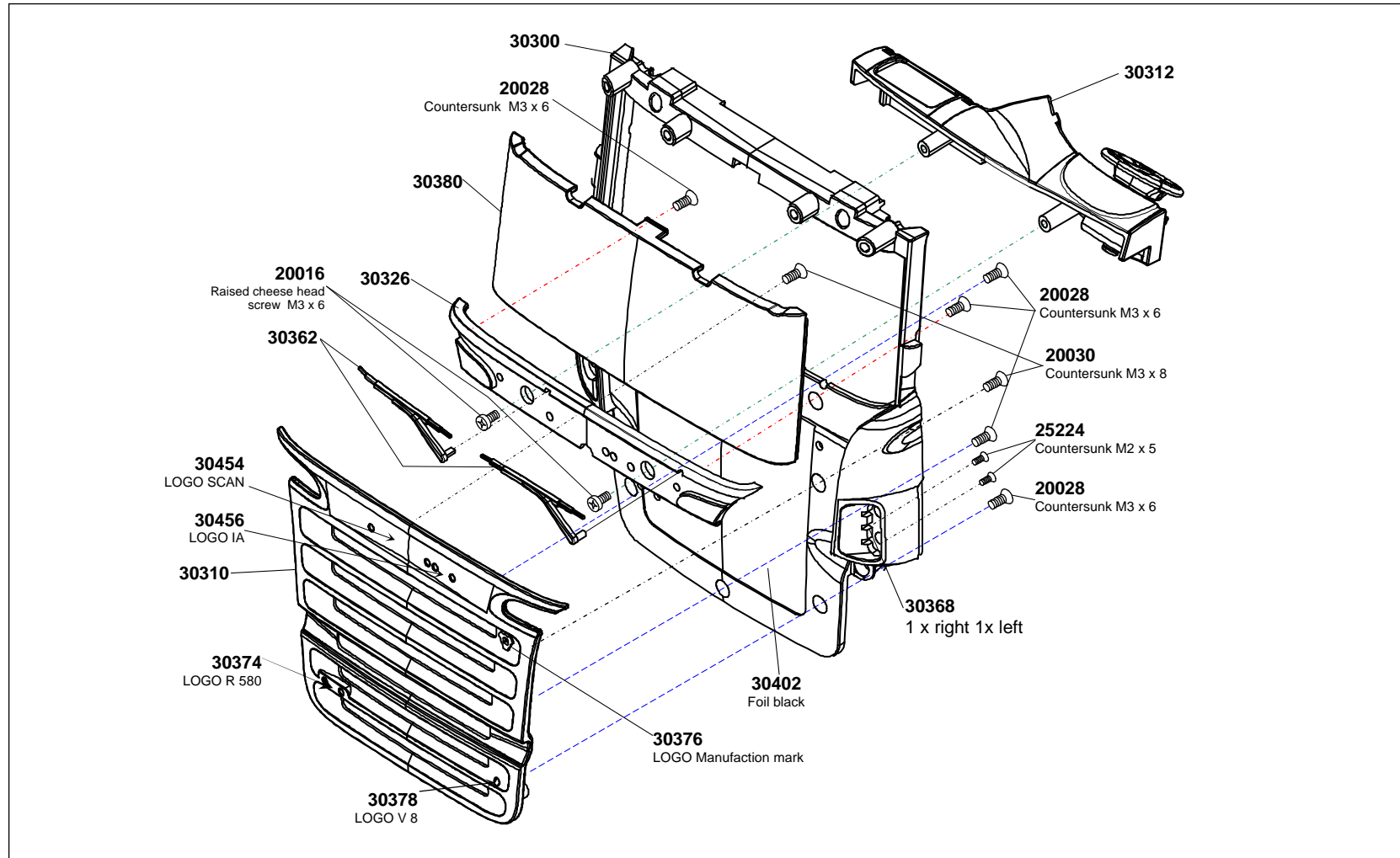
→ **Installation of the twin-motor drive:** As dashboard and the housing of the light barrier will conflict, you may easily resolve the problem by lifting a bit the proper dashboard.

Assembly step 5.1 Sun visor

Qty.	No.	Assembly part
1	30320	Sun visor
2	30450	Sun visor lens corner
2	30452	Sun visor lens middle

Assembly step 5.2 Dashboard

Anz.	Nr.	Bauteil
1	20016	Raised cheese head screw M 3 x 6
1	30312	Dashboard
1	30314	Switch Dashboard
1	30316	Steering wheel



6 Pre-assembly of the front an side panel

6.1 Assembly front panel (ill 6a)

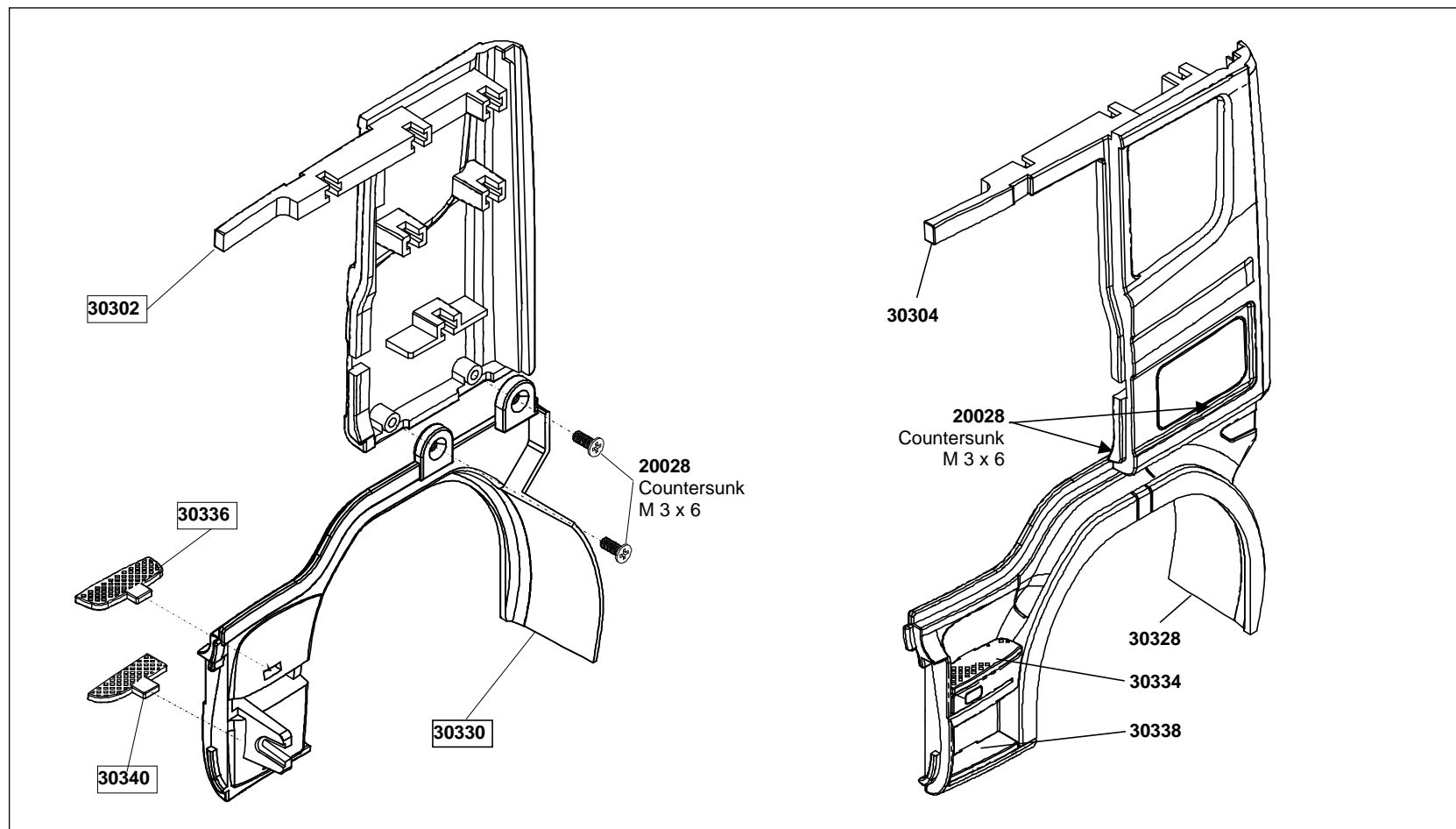
Start with mounting the lower part of the radiator grille 30310. You need two countersunk screw 20028 M 3 x 6. Now tighten the already pre-assembled dash board 30312 from outside with 3 raised cheese head screws 20016 M 3 x 6. Cut the black foil 30402 and stick it on the front panel 30300. Now the different LOGOs are either stuck at their place or – as already described before – their ends are melted with a soldering iron. 20028 M 3 x 6 and at the front panel with 2 countersunk screws 20030 M 3 x 8.

The two ventilation grids 30368 are screwed with 2 countersunk screws 25224 M 2 x 5 into the corresponding openings.

SCANIA DRIVER's CAB Completion of assembly groups

Assembly step 6.1 Front panel

Qty..	No.	Assembly part
2	20016	Raised cheese head screw M 3 x 6
4	20028	Countersunk screw M 3 x 6
5	20030	Countersunk screw M 3 x 8
4	25224	Countersunk screw M 2 x 5
1	30300	Front panel
1	30310	Radiator grill
1	30312	Dashboard
1	30326	Radiator frame
2	30362	Windscreen wiper
1/1	30368	Ventilation grid / air filter; r + l
1	30374	LOGO R 420 bzw. R580
1	30376	LOGO Manufacturer's mark
1	30378	LOGO V8
1	30380	Windscreen
1	30402	Foil black
1	30454	LOGO SCAN
1	30456	LOGO IA



6.2 Assembly side panel (ill 6b)

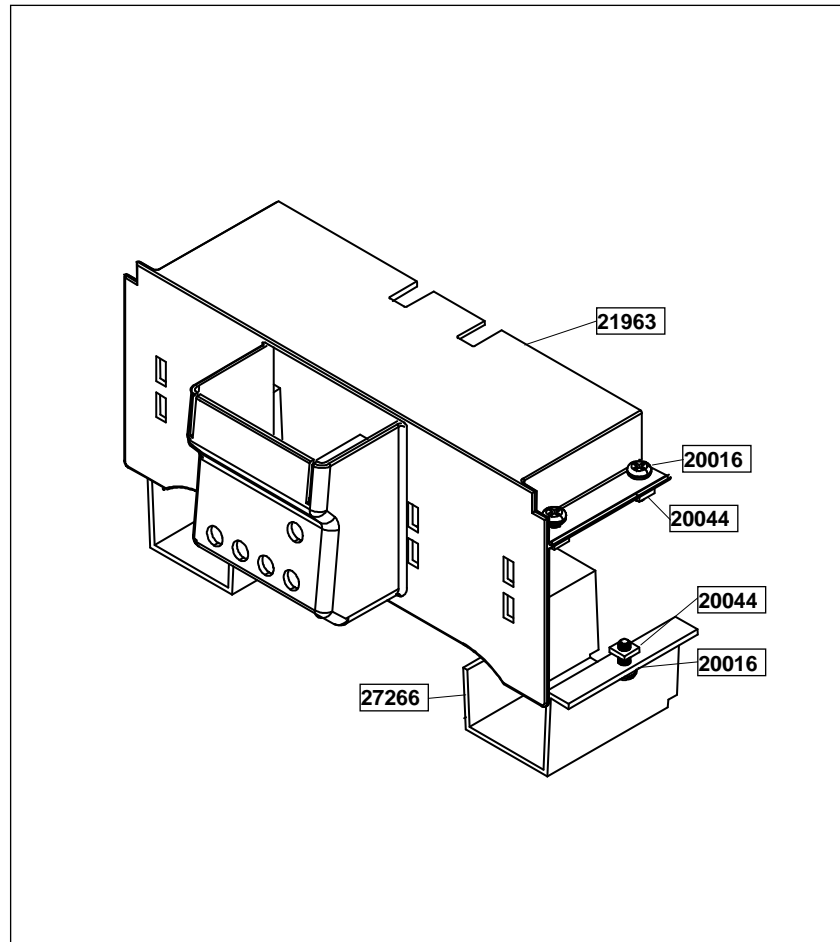
The upper stepboard plates 30334 (left) and 30336 (right) and the lower stepboard plates 30338 (left) and 30340 (right) are put to the fenders and fixed with a drop of glue.

The right panel 30302 is screwed to the right fender 30330. Screw the left panel and the left fender correspondingly.

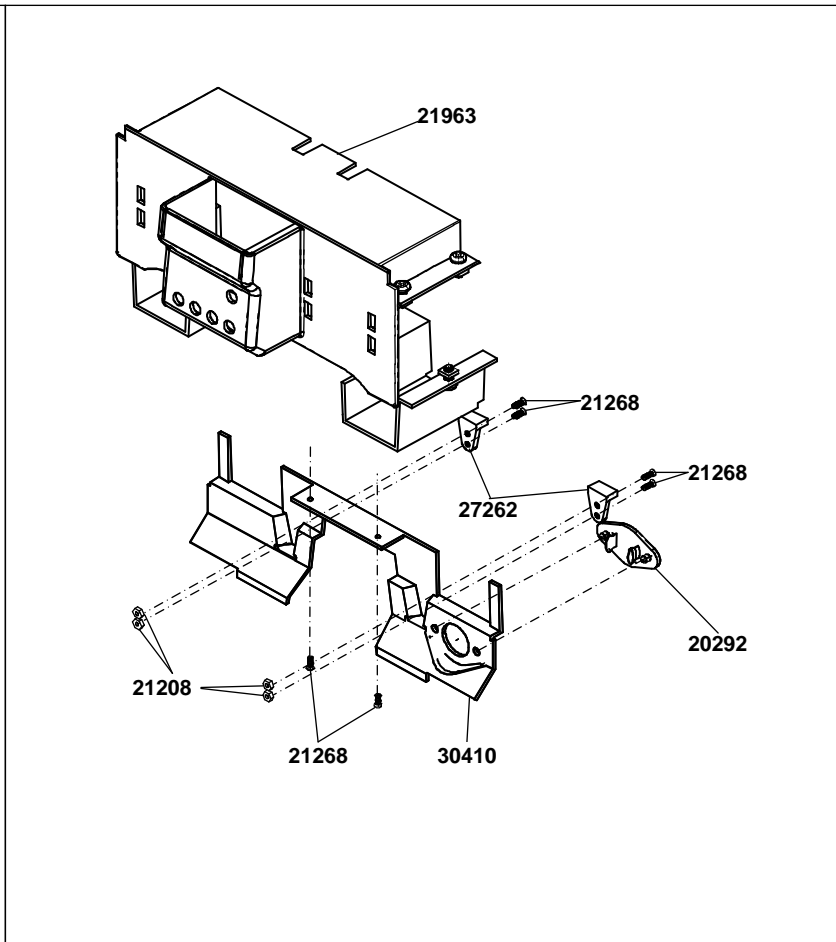
Assembly step 6.2 side panel

Qty.	No.	Assembly part
4	20028	Countersunk screw M 3 x 6
1	30302	Side panel right
1	30304	Side panel left
1	30328	Fender left
1	30330	Fender right
1	30334	Stepboard plate upper left
1	30336	Stepboard plate upper right
1	30338	Stepboard plate lower left
1	30340	Stepboard plate lower right

ill 7a



ill 7b



7 Pre assembly of the seat – battery plate rear panel below

7.1 Pre assembly of the seat mounting panel – battery plate (ill 7a)

To simplify the final assembly the square nuts **20044** and the raised cheese head screw **20016** M 3x16 can already be screwed to the seat mounting panel **21962** respectively to the battery plate **27262**. Pay attention to the mounting position of the screw. If there are difficulties to assemble the seat mounting plate or the battery plate we recommend to put first the square nuts into their slots. Tighten the screws with a long screwdriver very carefully into the nuts.

7.2 Pre assembly of the rear panel below (ill 7b)

First the two stopping device – cab lock **27262** are fixed to the rear panel below with 2 each raised cheese head screw **21268** M2 x 8 and each 2 nuts **21208** M2. Now the rear panel below is screwed on the battery plate **27266** with each 2 raised cheese head screw **21268** M 2 x 8 and 2 nuts **21208** M2.

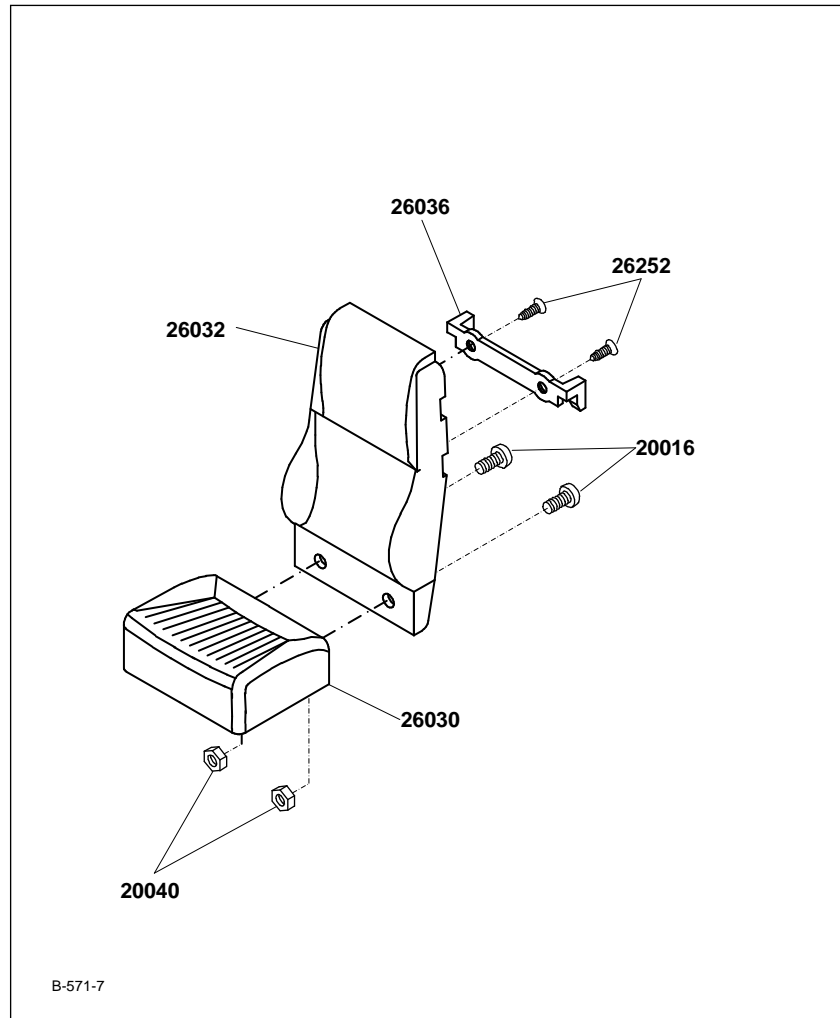
7.3 Pre assembly of the seat (ill 7c)

Seat back **26032** and seat underpart **26030** are screwed with 2 raised cheese head screw **20016** M 3 x 6 and 2 nuts **20040** M3. Screw the U-bow for seat with 2 countersunk panel screws **26252** Ø 2,2 x 6,5 to the Seat back.

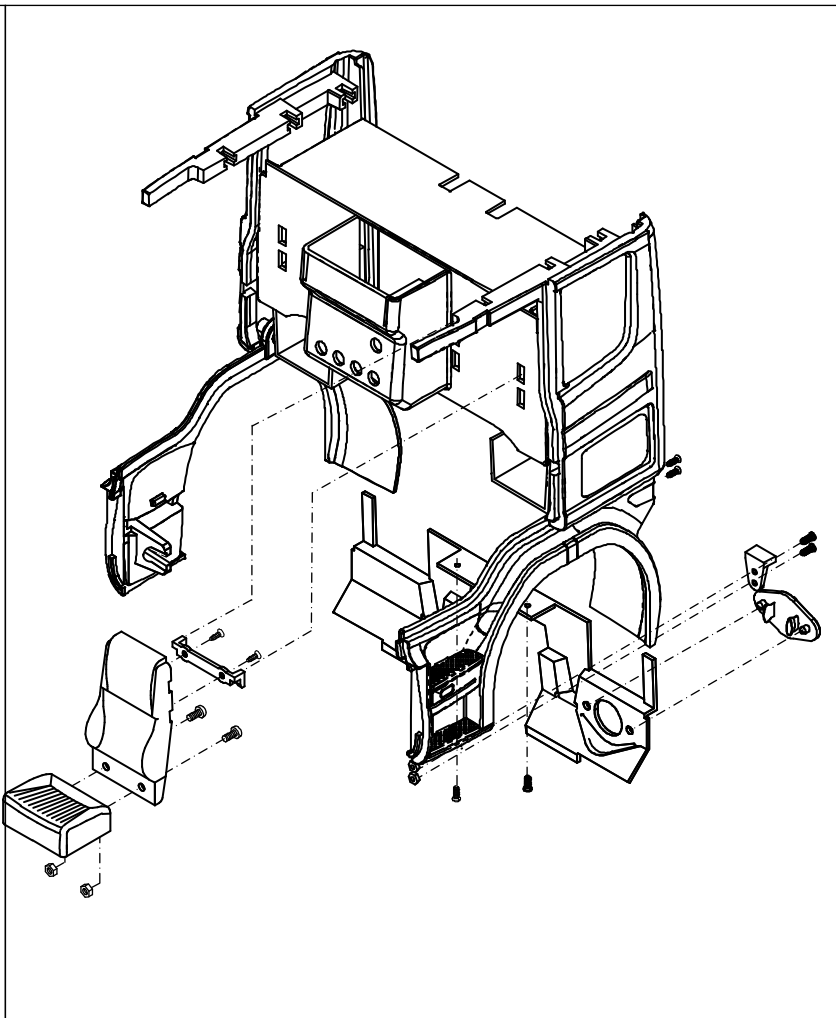
7.4 Assembly seat (ill 7d)

Now the seats can be pushed on the seat mounting panel **21963**. Either put the seats into the upper or into the lower slots.

ill 7c



ill 7d



Assembly step 7.1 Seat mounting panel - battery plate

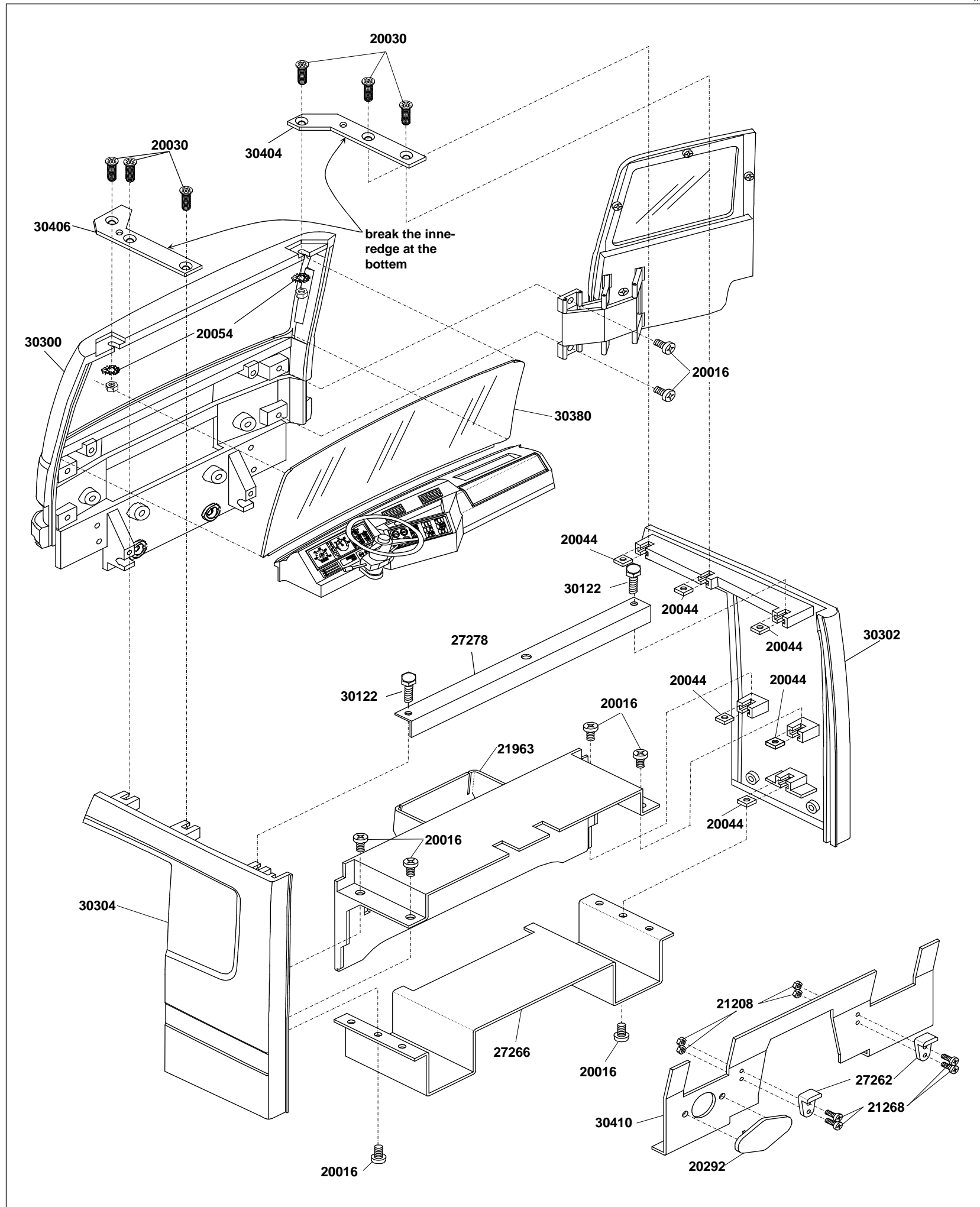
Qty.	No.	Assembly part
4	20016	Raised cheese head screw M 3 x 6
4	20044	Square nut M 3
1	21963	Seat mounting panel
1	27266	Batteryplate

Assembly step 7.2 rear panel below

Qty.	No.	Assembly part
1	20292	Wels plug, oval
6	21208	Nut M 2
6	21268	Raised cheese head screw M 2 x 8
2	27262	Stopping device – cab lock
1	30410	Rear panel below

Assembly step 7.3 seat

Qty.	No.	Assembly part
4	20016	Raised cheese head screw M 3 x 6
4	20040	Nut M 3
2	26030	Seat underpart
2	26032	Seat back
2	26036	U-bow for seat
4	26252	Countersunk panel screw Ø 2,2 x 6,5



8. Assembly driver's cab

8.1 Seat mounting panel and rear panel below

In case the assembly has not yet been done before, as described in the previous assembly note. First fix the stops **27262** for the stopping device – cab look with the raised cheese head screws **21268** M2 x 8 and nuts **21208** at the rear panel below **30410**.

The oval wels plug **20292** is clipped in, if there is no lighting equipment for the semi trailer.

→ **When installing the Electrical System Art.-No. 783:** Attach the switch sticker onto the seat rear panel - above the four holes for the toggle switches on the switch panel - ; the letters indicating the switches are now upside down.

The rear panel below **30410** is fixed with 2 raised cheese head screws **21268** M2 x 6 and 2 nuts **21208** M2 to the battery plate **27266**.

8.2 Doors

Now you can screw the assembled doors from assembly capital 3.2 to the front part by using 2 raised cheese head screws **20016** M3 x 6. The closed doors must be in a parallel position to the side parts, by moving the hinge parts they can be slightly adjusted.

8.3 Assembly of the front- and side panels

Tighten all screws only slightly, as the skeleton of the driver's cab still must be aligned exactly. First the left mounting plate **30406** is fixed in the corresponding gap of the side panel **30304** with 2 countersunk screws **20030**, a serrated washer **20054** A 3,2 and a square nut **20044** M3. Then put 2 square nuts **20044** M3 into the two slots of the fastening plates underneath at the left side panel **30306** and fix the seat back **21963** with 2 raised cheese head screws **20016** M3 x 6. Pay attention that the seat back is on the fastening plates. The pre-assembled battery plate **27266** is fixed with 1 raised cheese head screw **20016** M3 x 6 and a square nut **20044** M3 to the lower part of the side panel. Now connect the side panel with the front part. In the upper part we use a raised cheese head screw **20016** M3 x 6, a square nut **20044** M3 and a serrated washer **20054** A 3,2. In the lower part between fender and bumper we use a raised cheese head screw **20018** M3 x 8 and a washer **20046** Ø 3,2. Pay attention that the exterior surface of the front part and the side panel are exactly aligned. Now assemble that right mounting plate **30404** and the right side panel **30302** in the same way. Now the battery plate and the lower back must be screwed, too. A further square nut **20040** M3 is put into the upper backward slots of the side panels, the fixing angle **27278** can be mounted between the side panels with hex head screws **30122** M3 x 12 and one square nut each **20044** M3.

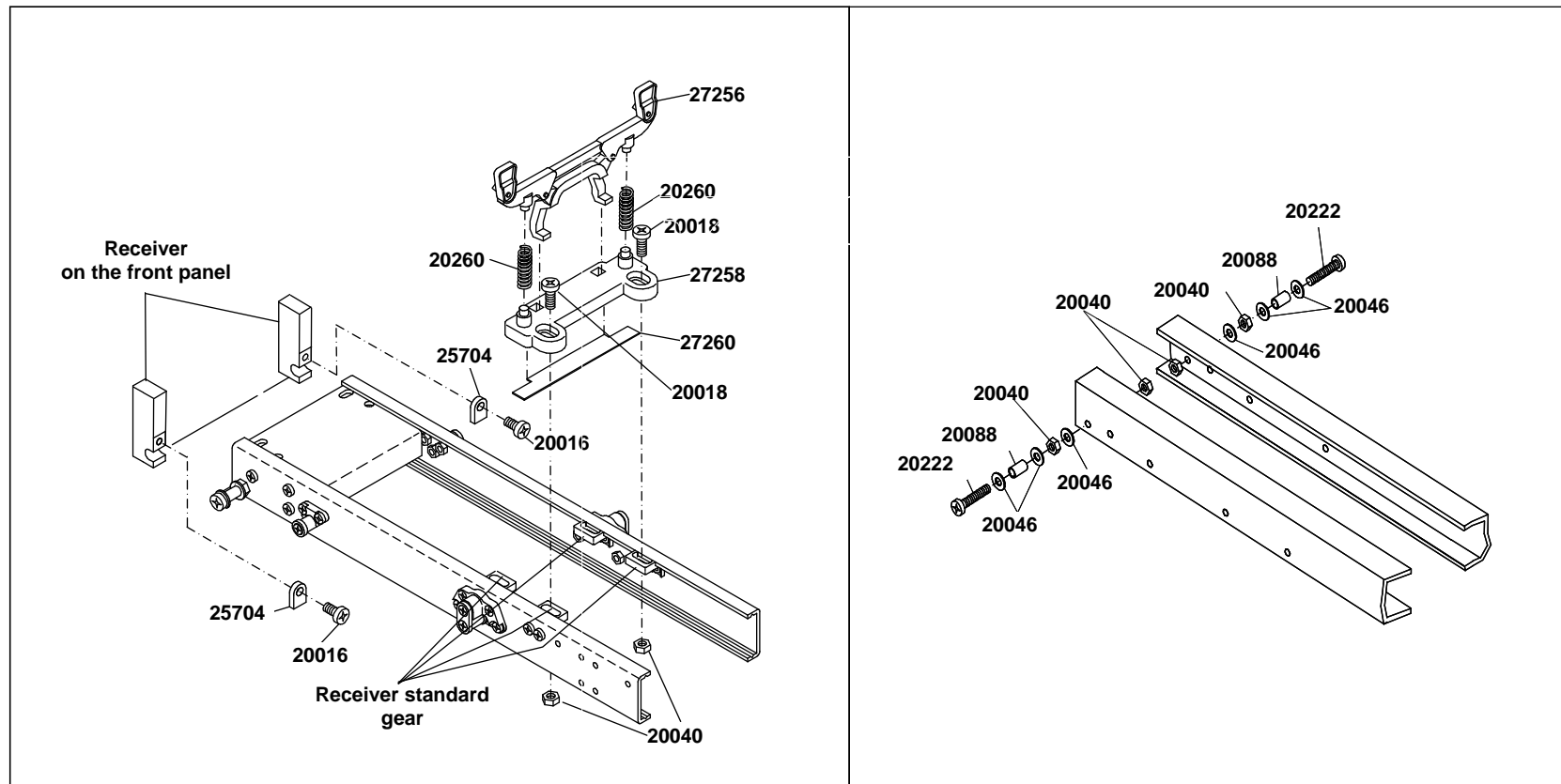
Now the outlines of the cabin, pre-mounted with the roof (from assembly step 4.1), have to be aligned. The back panel that is already mounted to the roof is put from above into the vertical grooves of the side panels. There are fixing holes in the mounting plates at both sides of the drivers' cab and also in the fixing angle. These have to be aligned with the guide pins at the the roof plates. The assembled pieces can be aligned and adjusted at these connection points. Finally the nuts and screws are firmly tightened.

→ **When installing either the Electrical System Art.-No. 783 or No. 796:** At this stage fix the 6-pole socket onto the lower rear panel and place the switch panel taken from Art. 783 provisionally into the seat rear panel (when connecting the wires of the electrical accessories take off the switch panel topwards). As an alternative you may set the switch panel taken from Art. 796 into the seat rear panel.

SCANIA DRIVER's CAB Completion of assembly groups

Assembly step 8 Driver's cab

Qty.	No.	Assembly part
20	20016	Raised cheese head screw M3 x 6
2	20030	Countersunk screw M 3 x 8
2	20040	Nut M3
14	20044	Square nut M 3
2	20054	Serrated washer A 3,2
1	20292	Wels plug, oval
4	21208	Nut M 2
4	21268	Raised cheese head screw M2 x 6
1	21963	Seat back
2	27262	Stopping device –cab look
1	27266	Batteri plate
1	27278	Fixing angle for side panels
2	30122	Hex head screw M3 x 12
1	30300	Front panel
1	30302	Side panel right
1	30304	Side panel left
1	30404	Mounting plate right
1	30406	Mounting plate left
1	30410	Rear panel below



9 Assembly Driver's cab on chassis

9.1 Driver's cab-locking device (ill 9a)

Press the locking device **27256** into the base **27258** and put the two springs **20260** from the side between the pins of both parts. The counterplate **27260** is put under the base, which is now mounted to the angles of the profi chassis with raised cheese head screw **20018** M3 x 8 and nut **20040** M3 as shown in the illustration. The driver's cab is held by the two noses of the locking device cab that grip over the plates at the back panel.

9.2 Attachment of the cab to the frame (ill 9b)

To fix the driver's cab at the chassis take a long raised cheese head screw **20022** M3 x 16 and put on one each washer **20046** Ø 3,2 - socket **20088** - washer **20046** 3,2 - nut **20040** M3 and washer **20046** 3,2. Put the complete screw into the first lower bore hole in the frame and tighten it with a screw **20040** M3.

9.3 Driver's cab – professional chassis (ill 9a)

The two hing supports **25704** are slightly fixed with a raised cheese head screw **20016** M3 x 6 to the receiver at the front. Now the driver's cab can be put with the opening of the receiver to the sockets. Turn the hing supports as long until they are place above the socket. Now tighten the screw. Now the driver's cab will slide with the stopping device over the locking device and thus be fixed.

SCANIA DRIVER'S CAB Completion of assembly groups

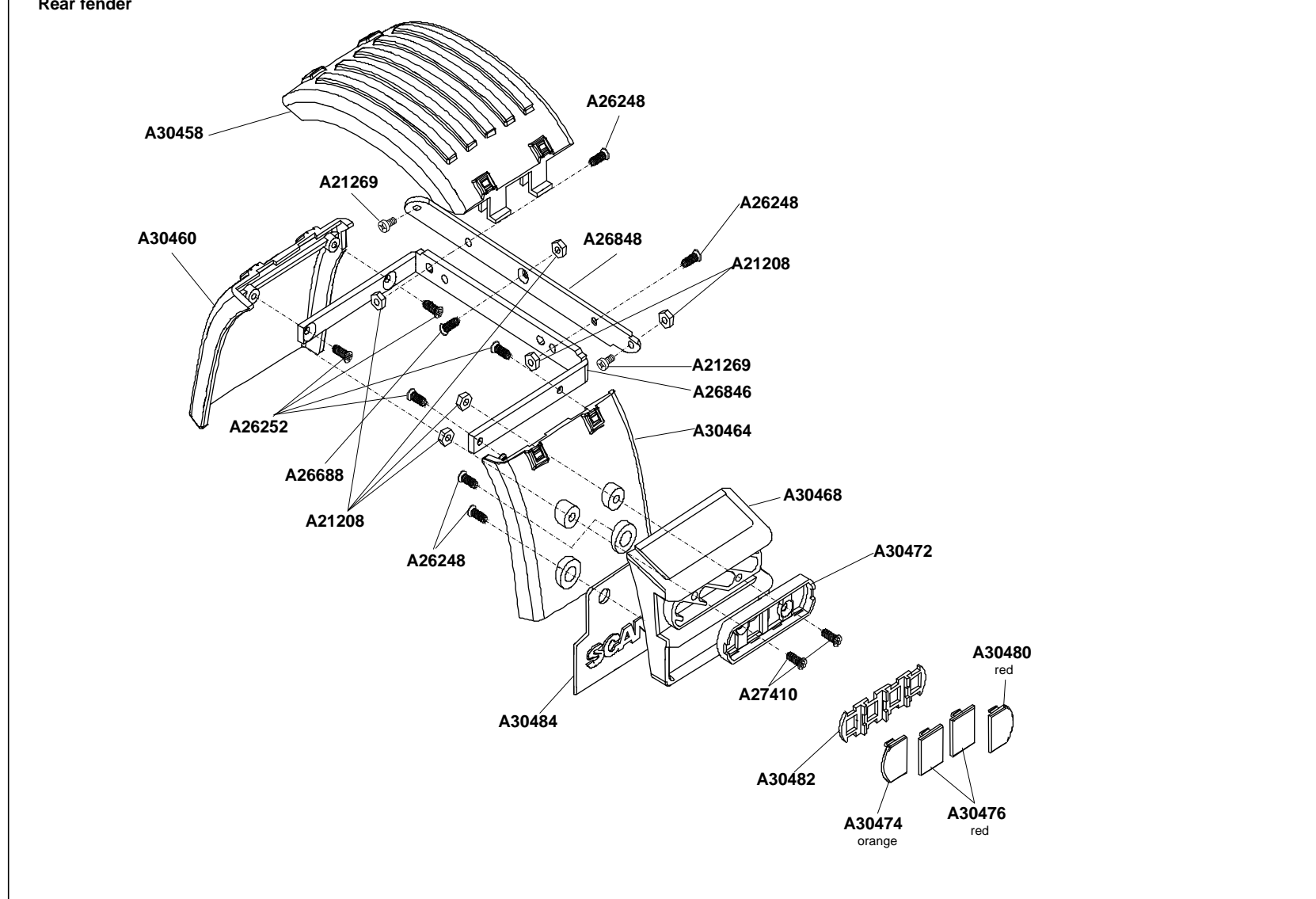
Assembly step 9.1 Driver's cab locking device

Qty.	No.	Assembly part
2	20016	Raised cheese head screw M 3 x 6
2	20018	Raised cheese head screw M 3 x 8
2	20040	Nut M3
2	20260	Spring for landing gear lever
2	25704	Hinge support
1	27256	Locking device - cab
1	27258	Locking device - base
1	27260	Locking device - counterplate
1	30332	Rear stepboard

Assembly step 9.2 Driver's cab to the chassis

Qty.	No.	Assembly part
2	20022	Raised cheese head screw M 3 x 16
4	20040	Nut M3
6	20046	Washer Ø 3,2
2	20088	Spring bushing Ø 4 x 0,5 x 7

Accessories Rear fender



9.4 Rear fender (ill 9c)

Start with the assembly of the mud guard **30484**. Push the bore holes in the mud guard over the pins of the lamp support **30468**. If you want to assemble lights you must now insert the 4 bulbs into the light frame **30482**. Tear the ends of the wire upwards or downwards and then to the frame, i.e. at the left fender tear to the right side (seen from behind). Now the bulbs are fixed to the frame **30472** with 2 countersunk screws **27410** M2 x 12 and 2 nuts **21208** M2. In order to secure the mud guards tighten 2 countersunk screws **26248** M2 x 6 from backwards into the light frame.

After the light frame **30482** has been clipped into the right fender insert from left to right the reversing lamp lens, clear **30478** - 2 stoplight lenses, red **30476** - the blinker lens, orange **30474**. into the light frame **30482** at the left fender insert from left to right the lenses **30474** blinker, orange - 2 stop lights, red **30476** - fog lamp lens, red **30480**.

Next the fixingplate for support **28848** is mounted to the chassis. From the backside (2 countersunk bore holes) 2 countersunk screws **26248** M2 x 6 are inserted and fixed with a drop of glue. The fixingplate for support **28848** is now mounted to the frame with 2 raised cheese head screws **21269** M2 x 8 and 1 countersunk screw **26688** M2x 8, starting at the 3rd hole from backwards. The existing screws of the chassis assembly set have to be exchanged. The thread ends of the countersunk screws stick out forwards.

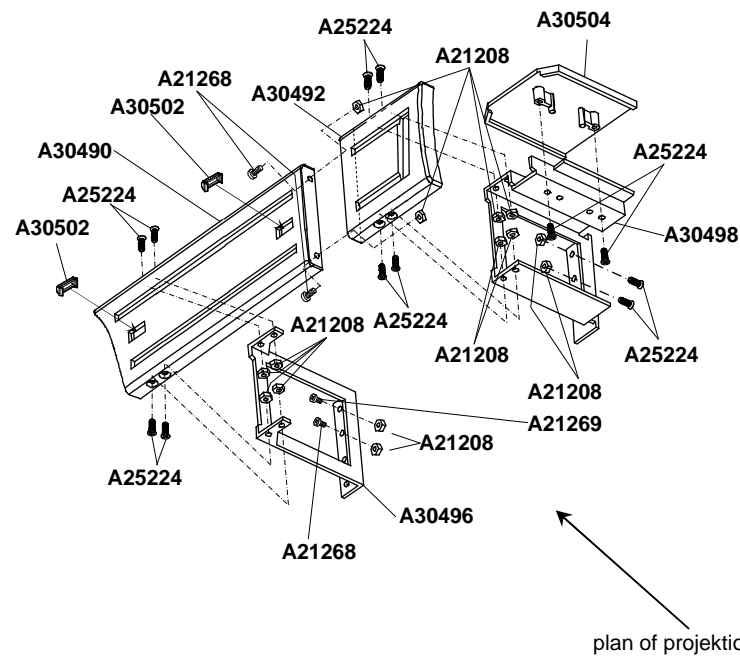
The pre-mounted fenders are fixed to the support (U-shaped frame) of fender. Two countersunk head tapping screws **26252** 2,2 x 6,5 are tightened slightly. The top part of the fender **30458** is now put on. When all parts are in the right place the **26252** 2,2 x 6,5 can be tightened. The complete unit is pushed over the free thread ends at the frame and secured with 2 nuts **21208** M2.

Assembly step 9.4 rear fender

Qty.	No.	Assembly part
18	21208	Nut M 2
4	21269	Raised cheese head screw M 2 x 8
4	26248	Countersunk screw M 2 x 6
8	26252	Countersunk head tapping screw Ø 2,2 x 6,5
2	26688	Countersunk screw M 2 x 8
2	26846	Support for fender
2	26848	Fixingplate 1 for support
4	27410	Countersunk screw M 2 x 12
2	30458	Fender top part
1	30460	Fender front part left
1	30462	Fender front part right
1	30464	Fender rear part left
1	30466	Fender rear part right
1	30468	Lamp support left
1	30470	Lamp support right
2	30472	Frame for light chamber
2	30474	Blinker lens orange Scania
3	30476	Stop light lens red Scania
1	30478	Reversing lamp lens clear Scania
1	30480	Fog lamp lens red corner
2	30482	Light frame
2	30484	Mud guard

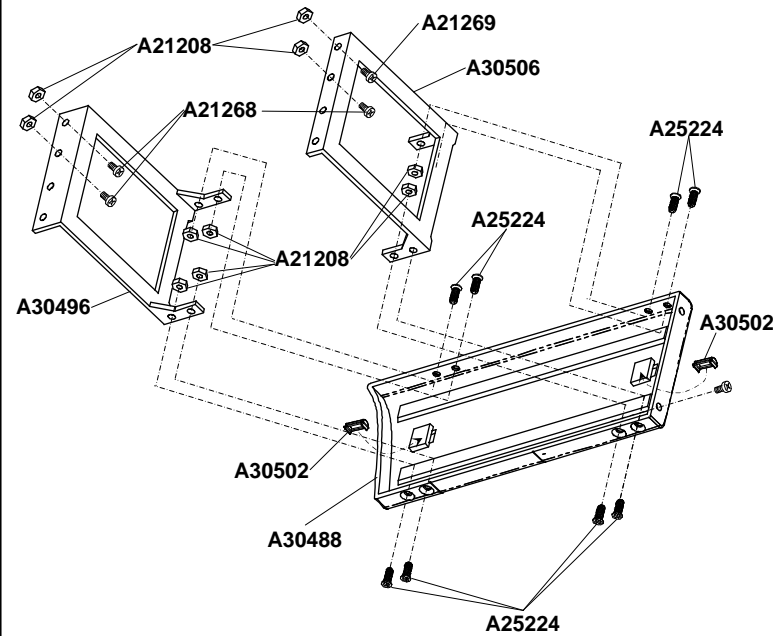
**Accessories
Side guard right**

ill 10a



**Accessories
Side guard left**

ill 10b



10. Side guard

10.1 Side guard right (Bild 10a)

The support side guard **30496** is fixed to the side guard **30490** with 4 countersunk screws **25224** M 2 x 5 and 4 nuts **21208** M 2. The small side guard **30492** is screwed to the support **30498** with 4 countersunk screws **25224** M 2 x 5 and 4 nuts **21208** M 2. The step metal plate **30504** is fixed to the support **30498** with 2 countersunk screws **25224** M 2 x 5 and 2 nuts **21208** M 2. The complete unit, side guard right, is mounted to the chassis with 3 raised cheese head screws **25224** M 2 x 5, 1 raised cheese head screw **21269** M 2 x 8 and 4 nuts **21208** M 2. At the upside fastening in the rear we need the long screw. The unit is mounted exactly between front and rear fender. The two pilot lamps **30502** are pressed into the side guard.

Models with drive

The small side guard is screwed to the frame with 2 countersunk screws **25224** M 2x5. The corresponding bore holes first have to be sunk.

10.2 Side guard left (ill 10b)

The support side guard **30496** is fixed to the side guard **30488** with 4 countersunk screws **25224** M 2 x 5 and 4 nuts **21208** M 2. The support side guard left **30506** is fixed to the side guard **30488** with 4 countersunk screws **25224** M 2 x 5 and 4 nuts **21208** M 2. Now the complete unit, side guard left, is mounted to the chassis with 3 raised cheese head screws **25224** M 2 x 5, 1 raised cheese head screw **21269** M 2 x 8 and 4 nuts **21208** M 2. We need a long screw for the fastening at the rear top. The two pilot lamps **30502** are pressed into the side guard. This unit is mounted parallel to the right lining.

10.4 Roof spoiler – Side spoiler – Roof frame (ill 10d)

Stick the roof spoiler and the side spoiler to the driver's cab. Before fixing the roof frame **30372** with 4 raised cheese head screws **21208** M 2 x 6 and 4 washers **21210** Ø 2,2, make 4 bore holes Ø 4,2 in the roof.

**SCANIA DRIVER'S CAB
Completion of assembly groups**

Assembly step 10.1 Side guard – right

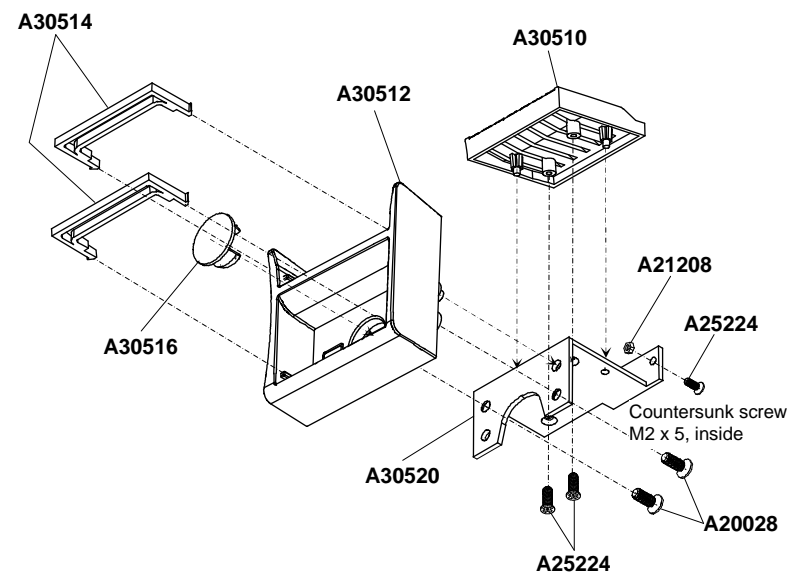
Qty.	No.	Assembly part
12	21208	Nut M 2
3	21268	Raised cheese head screw M2 x 6
1	21269	Raised cheese head screw M2 x 8
8	25224	Countersunk screw M 2 x 5
1	30488	Side guard left
1	30496	Support side guard
2	30502	Pilot lamp yellow
1	30504	Step metal plate
1	30506	Support side guard left

Assembly step 10.2 side guard – left

Qty.	No.	Assembly part
12	21208	Nut M 2
3	21268	Raised cheese head screw M2 x 6
1	21269	Raised cheese head screw M2 x 8
8	25224	Countersunk screw M 2 x 5
1	30488	Side guard left
1	30496	Support side guard
2	30502	Pilot lamp yellow
1	30506	Support side guard left

**Accessories
Side guard left steps**

ill 10c



10.3 Side guard left steps (ill 10c)

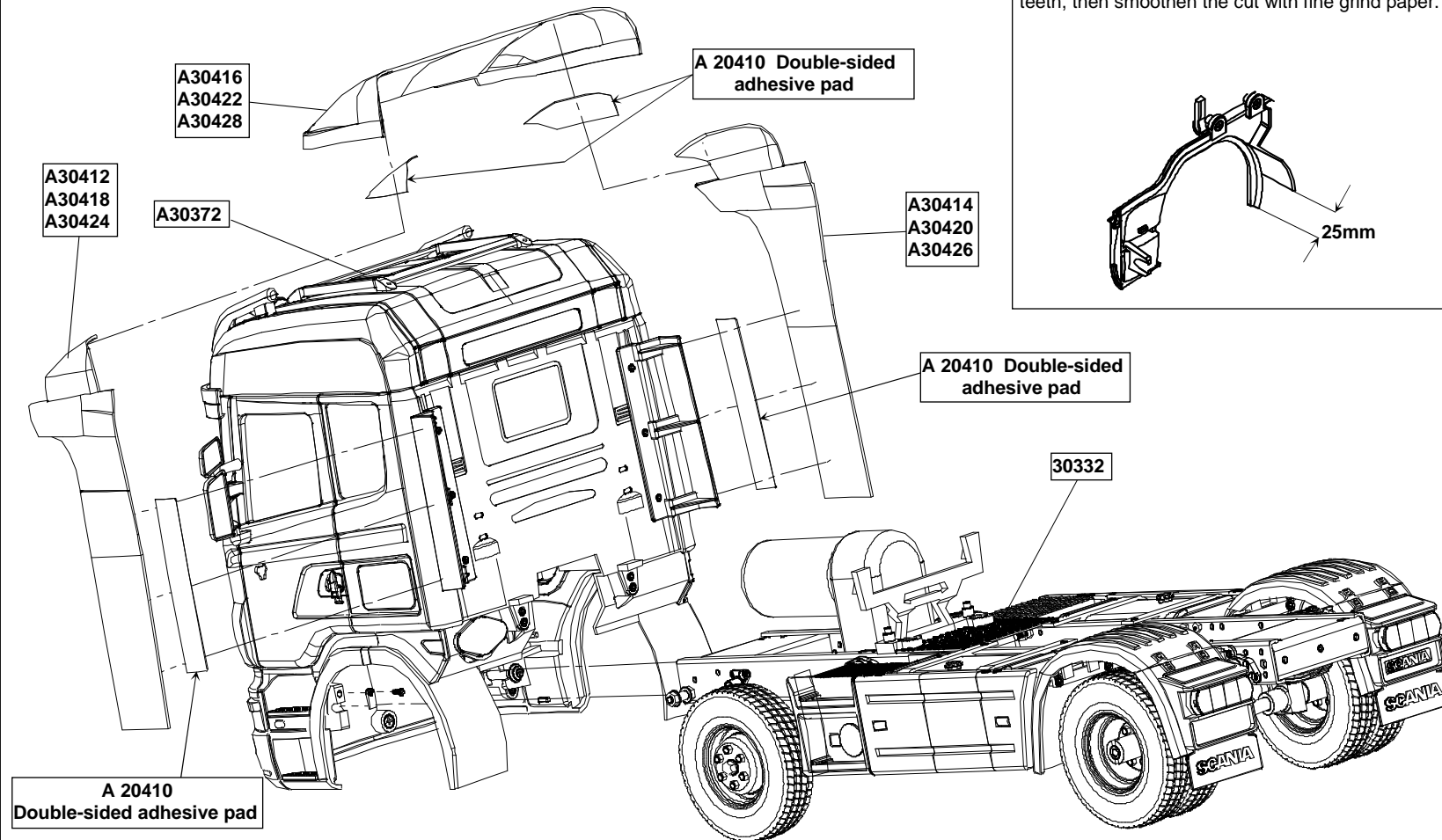
The support holder **30520** for the stairs is fixed to the step holder **30512** with 2 countersunk screws **20028** M 3x6. Now the holder is fixed to the chassis. The distance between the left front fender and the support should be abt. 5 mm. Use 2 raised cheese head screws **21269** M 2x8 and 2 nuts **21208** M 2. The step metal plate **30510** is fixed at the holder with 2 countersunk screws **25224** M 2 x 5. Press the 2 steps **30514** into the gaps of the support holder. The hole cover **30516** is pressed into the bore hole of the support holder.

Model with drive

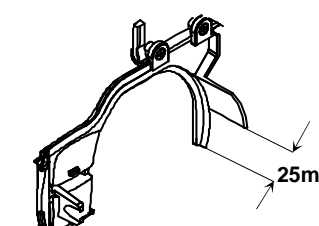
At the model with drive the stairs are fixed with 2 countersunk screws **25224** M 2x8 and 2 nuts **21208** M 2. The countersunk screws are inserted from inside of the frame. The corresponding bore holes in the frame first must be sunk from inside (if not yet done).

**Accessories
Roof spoiler – Side guard – roof frame**

ill 10d



When using the wide tyres, the front fenders must be removed at backside. Use a saw blade with very fine teeth, then smoothen the cut with fine grind paper.



Assembly step 10.3 side guard right steps

Qty.	No.	Assembly part
2	20028	Countersunk screw M 3 x 6
2	21208	Nut M 2
2	25224	Countersunk screw M 2 x 5
2	26688	Countersunk screw M 2 x 8
1	30510	Step metal plate
1	30512	Holder steps
2	30514	Steps
1	30516	Hole cover
1	30542	Support holder right

Assembly step 10.4 Spoiler – side guard – roof frame

Qty.	No.	Assembly part
4	21208	Countersunk screw M 2 x 6
1	30372	Roof frame
1	30412	Side guard - left – TOPLINE
1	30414	Side guard - right – TOPLINE
1	30416	Roof spoiler – TOPLINE
1	30418	Side guard – left – HIGHLINE
1	30420	Side guard – right – HIGHLINE
1	30422	Roof spoiler – HIGHLINE
1	30424	Side guard – left – CR 19
1	30426	Side guard – right - CR 19
1	30428	Roof spoiler – CR 19
4	30536	Washer Ø 2,2 big
4	20410	Double-sided adhesive pad

Assembly step 10.4a Rear stepboard

Qty.	No.	Assembly part
2	20030	Countersunk screw M 3 x 8
2	20040	Nut M 3
1	30332	Rear stepboard